

Date: Tuesday, 02/06/2009 3:55:27 PM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RIB	
Job Number	: 48327		Part Number	: D298913	
Estimate Number	: 13672		Drawing Number	: D2989 REV D (PG.5)	
P.O. Number	:		Project Number	: N/A	
This Issue	: 02/06/2009	S.O. No. :	Drawing Revision	: D	
Prsht Rev.	: NC		Material	:	
First Issue	: //	Type : LARGE FAB ASSY	Due Date	: 09/06/2009	Qty: 4 Um: Each
Previous Run	: 46234				
Written By	:				
Checked & Approved By	: <u>JUL 09-06-02</u>				
Comment	: Est Rev:A 08-12-02 new issue DD verified by:EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
✓ 1.0	D31663	Basket Hoop	
		Comment: Qty.: 0.1890 Each(s)/Unit Total : 0.7560 Each(s) Basket Hoop batch: 0.567 = B44997 (0.1890) = B47073	0.567 = B44997 (0.1890) = B47073 SAD 09-06-02
2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
		Comment: LARGE FABRICATION RESOURCE 1 1- pick D3166-3 to cut D2989-13 rib as per dwg D2989 using DT9443 jig 2- remove identification markings 3- deburr	SAD 09-06-02
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	SAD 09-06-02
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>Basket colc</u>	SAD 09-06-02
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	09/06/09 JG
		Job Completion	
			MF 09-06-08

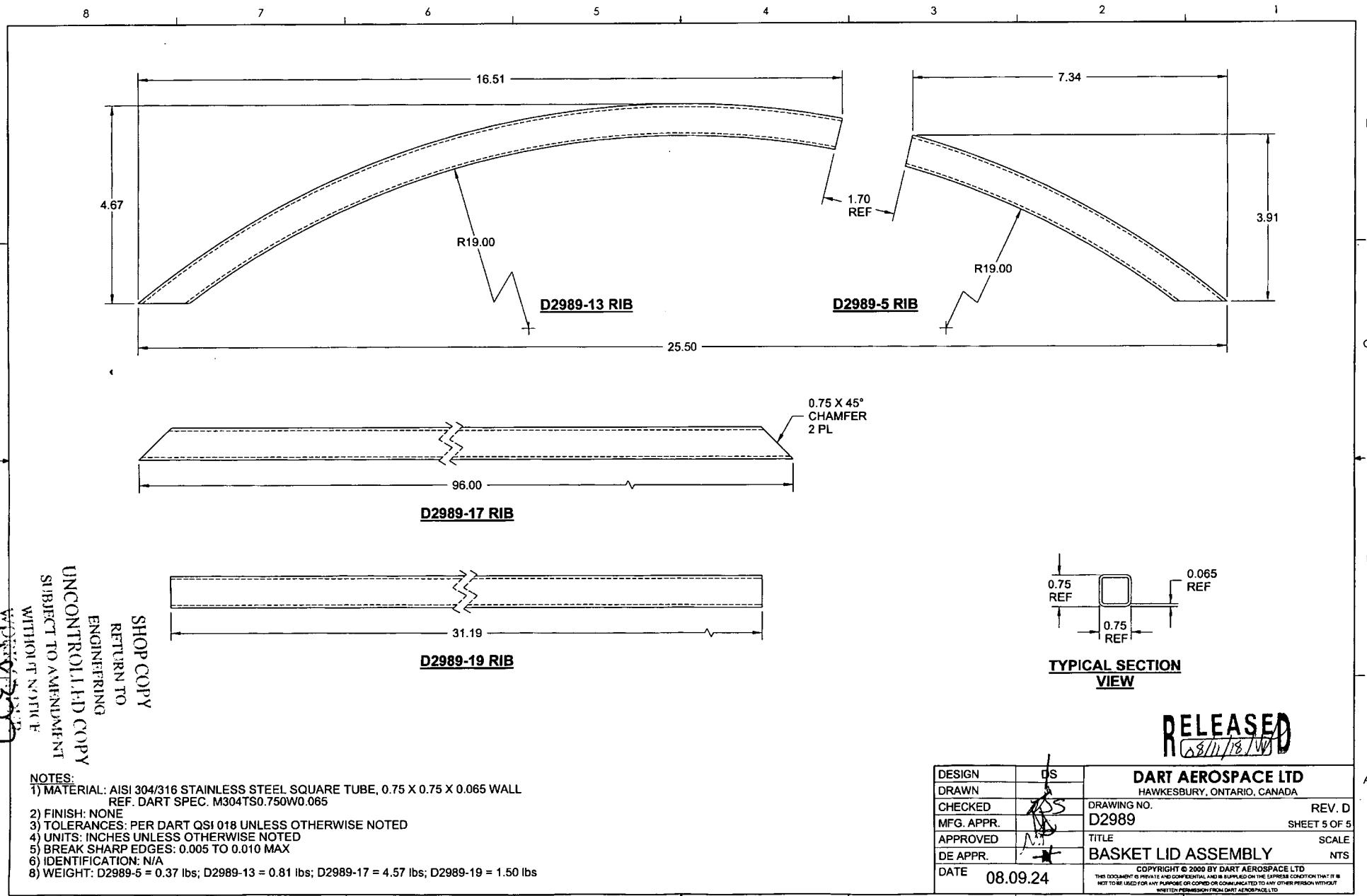
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DS	DART AEROSPACE LTD			
DRAWN		HAWKESBURY, ONTARIO, CANADA			
CHECKED	<i>RS</i>	DRAWING NO.			
MFG. APPR.		REV. D			
APPROVED	<i>MJ</i>	D2989			
DE APPR.	<i>MJ</i>	SHEET 5 OF 5			
DATE	08.09.24	TITLE			
		SCALE			
		NTS			
BASKET LID ASSEMBLY					
COPYRIGHT © 2000 BY DART AEROSPACE LTD					
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD					

RELEASED
(08/11/00)